

Tabel Atribut Data Overall Equipment Effectivness Lini 2

Tanggal	MACHINES WORKING TIME (detik)	PROCESSED AMOUNT (pcs)	PLANNED DOWNTIME (detik)	BREAKDOWN (detik)	SETUP (detik)	WAITING (detik)	STOPPAGE (detik)	THEORITICAL CYCLE TIME (detik)	STARTUP DEFECT (pcs)	DEFECT (psc)
1-Jul-16	1440	2111	60	160	30	0	0	0.51	0	47
2-Jul-16	900	1344	60	0	100	45	0	0.51	0	69
3-Jul-16	0	0	0	0	0	0	0	0	0	0
4-Jul-16	0	0	0	0	0	0	0	0	0	0
5-Jul-16	0	0	0	0	0	0	0	0	0	0
6-Jul-16	0	0	0	0	0	0	0	0	0	0
7-Jul-16	0	0	0	0	0	0	0	0	0	0
8-Jul-16	0	0	0	0	0	0	0	0	0	0
9-Jul-16	0	0	0	0	0	0	0	0	0	0
10-Jul-16	0	0	0	0	0	0	0	0	0	0
11-Jul-16	1440	2357	60	0	0	195	0	0.51	1	93
12-Jul-16	1440	2201	60	0	160	0	55	0.51	2	73
13-Jul-16	1440	2856	60	0	0	0	0	0.51	0	93
14-Jul-16	1440	1743	60	375	0	0	0	0.51	0	55
15-Jul-16	1440	2695	60	0	0	0	0	0.51	2	79
16-Jul-16	900	1461	60	0	0	0	0	0.51	1	468
17-Jul-16	0	0	0	0	0	0	0	0	0	0
18-Jul-16	1440	2529	60	45	60	0	0	0.51	0	170
19-Jul-16	1440	2413	60	0	0	0	0	0.51	1	308
20-Jul-16	1440	1672	60	0	390	0	50	0.51	0	132
21-Jul-16	1440	2566	60	0	20	0	60	0.51	1	101
22-Jul-16	1440	2277	60	360	0	0	0	0.51	1	82
23-Jul-16	900	1104	60	0	0	40	0	0.51	0	92
24-Jul-16	0	0	0	0	0	0	0	0	0	0
25-Jul-16	1440	680	60	180	0	120	0	1.02	7	95
26-Jul-16	1440	1184	60	0	0	0	0	1.02	0	48
27-Jul-16	1440	1096	60	0	0	0	0	1.02	0	63
28-Jul-16	1440	1069	60	15	0	0	0	1.02	0	75
29-Jul-16	1440	1008	60	0	0	45	0	1.02	0	103
30-Jul-16	900	704	60	0	0	60	0	1.02	0	42
31-Jul-16	0	0	0	0	0	0	0	0	0	0

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Tanggal	MACHINES WORKING TIME (detik)	PROCESSED AMOUNT (pcs)	PLANNED DOWNTIME (detik)	BREAKDOWN (detik)	SETUP (detik)	WAITING (detik)	STOPPAGE (detik)	THEORITICAL CYCLE TIME (detik)	STARTUP DEFECT (pcs)	DEFECT (psc)
1-Aug-16	1440	2541	60	0	100	80	0	0.51	1	49
2-Aug-16	1440	2446	60	0	135	0	0	0.51	1	106
3-Aug-16	1440	1857	60	240	110	0	0	0.51	4	81
4-Aug-16	1440	2581	60	0	0	0	85	0.51	0	118
5-Aug-16	1440	2088	60	210	0	50	0	0.51	1	68
6-Aug-16	900	1264	60	0	0	100	15	0.51	0	41
7-Aug-16	0	0	0	0	0	0	0	0	0	0
8-Aug-16	1440	2696	60	0	0	0	0	0.51	0	9
9-Aug-16	1440	2436	60	60	100	0	0	0.51	2	22
10-Aug-16	1440	1973	60	270	0	0	0	0.51	1	23
11-Aug-16	1440	2520	60	45	95	0	0	0.51	0	17
12-Aug-16	1440	1016	60	0	85	25	0	1.02	0	97
13-Aug-16	900	1471	60	0	0	45	0	0.51	1	8
14-Aug-16	0	0	0	0	0	0	0	0	0	0
15-Aug-16	1440	1202	60	0	30	0	30	1.02	1	65
16-Aug-16	1440	998	60	45	0	30	0	1.02	0	72
17-Aug-16	0	0	0	0	0	0	0	0	0	0
18-Aug-16	1440	2648	60	0	0	0	20	0.51	0	50
19-Aug-16	1440	2565	60	0	0	0	0	0.51	0	105
20-Aug-16	900	1626	60	0	0	0	0	0.51	0	42
21-Aug-16	0	0	0	0	0	0	0	0	0	0
22-Aug-16	1440	1951	60	75	0	240	0	0.51	3	153
23-Aug-16	1440	2528	60	50	0	0	60	0.51	1	137
24-Aug-16	1440	2663	60	110	0	0	0	0.51	5	87
25-Aug-16	1440	2721	60	0	0	0	0	0.51	4	127
26-Aug-16	1440	2088	60	90	120	30	0	0.51	2	133
27-Aug-16	900	751	60	0	0	70	0	1.02	0	53
28-Aug-16	0	0	0	0	0	0	0	0	0	0
29-Aug-16	1440	1118	60	270	0	0	0	1.02	0	76
30-Aug-16	1440	1029	60	80	60	0	0	1.02	0	36
31-Aug-16	1440	1583	60	0	300	135	0	0.51	0	0

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Tanggal	MACHINES WORKING TIME (detik)	PROCESSED AMOUNT (pcs)	PLANNED DOWNTIME (detik)	BREAKDOWN (detik)	SETUP (detik)	WAITING (detik)	STOPPAGE (detik)	THEORITICAL CYCLE TIME (detik)	STARTUP DEFECT (pcs)	DEFECT (psc)
1-Sep-16	1440	2201	60	55	120	0	50	0.51	12	393
2-Sep-16	1440	2182	60	220	70	0	0	0.51	0	157
3-Sep-16	900	919	60	0	0	250	0	0.51	0	47
4-Sep-16	0	0	0	0	0	0	0	0	0	0
5-Sep-16	1440	2613	60	0	0	130	15	0.51	2	18
6-Sep-16	1440	2764	60	0	0	0	20	0.51	0	8
7-Sep-16	1440	2520	60	40	0	0	0	0.51	1	4
8-Sep-16	1440	2618	60	0	0	45	25	0.51	0	0
9-Sep-16	1440	2439	60	0	0	0	0	0.51	8	83
10-Sep-16	900	1358	60	0	80	45	0	0.51	4	103
11-Sep-16	0	0	0	0	0	0	0	0	0	0
12-Sep-16	0	0	0	0	0	0	0	0	0	0
13-Sep-16	1440	2515	60	115	20	0	0	0.51	1	87
14-Sep-16	1440	1067	60	0	0	0	25	1.02	0	32
15-Sep-16	1440	1089	60	110	0	0	0	1.02	0	5
16-Sep-16	1440	2420	60	30	0	130	0	0.51	0	49
17-Sep-16	900	1424	60	0	110	20	0	0.51	0	23
18-Sep-16	0	0	0	0	0	0	0	0	0	0
19-Sep-16	1440	1244	60	140	0	35	0	1.02	0	60
20-Sep-16	1440	1171	60	0	40	0	20	1.02	0	57
21-Sep-16	1440	1300	60	0	0	0	0	1.02	1	37
22-Sep-16	1440	1207	60	0	0	0	0	1.02	0	29
23-Sep-16	1440	1058	60	0	130	60	0	1.02	2	56
24-Sep-16	900	1358	60	90	0	60	0	0.51	3	32
25-Sep-16	0	0	0	0	0	0	0	0	0	0
26-Sep-16	1440	2814	60	0	0	0	0	0.51	0	8
27-Sep-16	1440	2682	60	0	0	0	0	0.51	0	0
28-Sep-16	1440	2507	60	50	50	0	30	0.51	0	31
29-Sep-16	1440	2516	60	0	0	0	0	0.51	0	14
30-Sep-16	900	1600	60	0	0	0	0	0.51	0	0

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1-Oct-16	900	1557	60	0	0	40	10	0.51	0	23
2-Oct-16	0	0	0	0	0	0	0	0	0	0
3-Oct-16	1440	1062	60	120	0	100	0	1.02	1	188
4-Oct-16	1440	1468	60	0	0	0	0	1.02	7	454
5-Oct-16	1440	2552	60	0	0	0	0	0.51	0	112
6-Oct-16	1440	2019	60	70	125	0	0	0.51	0	95
7-Oct-16	1440	1947	60	145	40	0	65	0.51	4	533
8-Oct-16	900	1544	60	0	0	25	15	0.51	1	106
9-Oct-16	0	0	0	0	0	0	0	0	0	0
10-Oct-16	1440	2178	60	30	110	100	0	0.51	11	236
11-Oct-16	1440	2638	60	0	0	0	0	0.51	0	2
12-Oct-16	1440	1976	60	185	0	0	0	0.51	7	55
13-Oct-16	1440	2867	60	0	0	0	0	0.51	0	0
14-Oct-16	1440	2667	60	0	0	0	0	0.51	0	4
15-Oct-16	900	1353	60	0	20	25	0	0.51	0	25
16-Oct-16	0	0	0	0	0	0	0	0	0	0
17-Oct-16	1440	1251	60	0	0	140	35	1.02	0	39
18-Oct-16	1440	1058	60	0	0	0	0	1.02	0	31
19-Oct-16	1440	1080	60	50	30	0	0	1.02	0	17
20-Oct-16	1440	1329	60	0	0	0	30	1.02	0	38
21-Oct-16	1440	1413	60	0	0	0	0	1.02	0	20
22-Oct-16	900	708	60	0	0	0	0	1.02	0	11
23-Oct-16	0	0	0	0	0	0	0	0	0	0
24-Oct-16	1440	2858	60	0	0	0	0	0.51	0	0
25-Oct-16	1440	2624	60	0	40	10	0	0.51	0	27
26-Oct-16	1440	1813	60	0	330	0	75	0.51	0	22
27-Oct-16	1440	1942	60	225	220	0	20	0.51	0	59
28-Oct-16	1440	2609	60	0	0	45	0	0.51	0	17
29-Oct-16	900	1367	60	100	0	40	0	0.51	0	14
30-Oct-16	0	0	0	0	0	0	0	0	0	0
31-Oct-16	1440	1910	60	120	0	70	0	0.51	0	65

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1-Nov-16	1440	2710	60	0	100	0	40	0.51	40	0
2-Nov-16	1440	1926	60	190	100	0	0	0.51	5	70
3-Nov-16	1440	2838	60	0	0	0	0	0.51	3	61
4-Nov-16	1440	1957	60	330	0	0	0	0.51	0	22
5-Nov-16	900	1474	60	0	0	45	0	0.51	0	39
6-Nov-16	0	0	0	0	0	0	0	0	0	0
7-Nov-16	1440	2735	60	0	0	0	0	0.51	0	2
8-Nov-16	1440	2180	60	0	0	0	0	0.51	0	13
9-Nov-16	1440	1222	60	0	105	120	0	1.02	1	16
10-Nov-16	1440	1257	60	100	50	15	0	1.02	0	10
11-Nov-16	1440	2914	60	15	30	0	30	0.51	0	88
12-Nov-16	900	1043	60	0	0	45	0	0.51	0	0
13-Nov-16	0	0	0	0	0	0	0	0	0	0
14-Nov-16	1440	2084	60	60	145	120	0	0.51	2	101
15-Nov-16	1440	2067	60	120	200	0	95	0.51	0	85
16-Nov-16	1440	3113	60	0	0	0	0	0.51	6	154
17-Nov-16	1440	2224	60	315	95	0	0	0.51	0	48
18-Nov-16	1440	2123	60	280	100	0	0	0.51	0	27
19-Nov-16	900	892	60	145	100	30	0	0.51	3	48
20-Nov-16	0	0	0	0	0	0	0	0	0	0
21-Nov-16	1440	1993	60	0	180	120	0	0.51	3	97
22-Nov-16	1440	2589	60	160	0	0	0	0.51	3	276
23-Nov-16	1440	2498	60	0	30	0	0	0.51	2	49
24-Nov-16	1440	2073	60	120	30	0	0	0.51	0	97
25-Nov-16	1440	2638	60	0	0	0	0	0.51	3	377
26-Nov-16	900	1471	60	40	0	45	0	0.51	4	131
27-Nov-16	0	0	0	0	0	0	0	0	0	0
28-Nov-16	1440	2868	60	0	0	0	80	0.51	1	52
29-Nov-16	1440	2920	60	45	0	0	50	0.51	2	84
30-Nov-16	1440	2381	60	0	50	40	10	0.51	0	119

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Tanggal	MACHINES WORKING TIME (menit)	PROCESSED AMOUNT (pcs)	PLANNED DOWNTIME (menit)	BREAKDOWN (menit)	SETUP (menit)	WAITING (menit)	STOPPAGE (menit)	THEORITICAL CYCLE TIME (menit)	STARTUP DEFECT (pcs)	DEFECT (psc)
1-Dec-16	1440	1827	60	30	315	120	0	0.51	2	53
2-Dec-16	1440	2247	60	65	110	0	40	0.51	6	15
3-Dec-16	900	920	60	0	0	0	0	0.51	1	233
4-Dec-16	0	0	0	0	0	0	0	0	0	0
5-Dec-16	1440	2227	60	45	95	30	35	0.51	2	31
6-Dec-16	1440	2150	60	40	0	0	20	0.51	1	261
7-Dec-16	1440	2299	60	0	0	20	0	0.51	2	303
8-Dec-16	1440	2185	60	0	170	120	0	0.51	6	7
9-Dec-16	1440	2804	60	0	0	0	0	0.51	0	5
10-Dec-16	900	833	60	0	15	30	10	0.51	0	19
11-Dec-16	0	0	0	0	0	0	0	0	0	0
12-Dec-16	0	0	0	0	0	0	0	0	0	0
13-Dec-16	1440	3301	60	0	0	0	0	0.51	0	13
14-Dec-16	1440	2157	60	0	0	0	0	0.51	2	23
15-Dec-16	1440	920	60	0	40	0	0	1.02	0	24
16-Dec-16	1440	2344	60	0	130	120	0	0.51	0	3
17-Dec-16	900	1500	60	0	0	0	0	0.51	0	151
18-Dec-16	0	0	0	0	0	0	0	0	0	0
19-Dec-16	1440	2529	60	0	120	0	20	0.51	0	108
20-Dec-16	1440	3104	60	0	40	0	10	0.51	0	134
21-Dec-16	1440	1966	60	80	20	0	0	0.51	1	75
22-Dec-16	1440	2617	60	120	0	0	0	0.51	2	14
23-Dec-16	1440	2338	60	0	220	120	0	0.51	0	22
24-Dec-16	0	0	0	0	0	0	0	0	0	0
25-Dec-16	0	0	0	0	0	0	0	0	0	0
26-Dec-16	0	0	0	0	0	0	0	0	0	0
27-Dec-16	1440	3147	60	0	0	0	20	0.51	6	33
28-Dec-16	1440	2596	60	0	80	0	15	0.51	0	10
29-Dec-16	1440	2467	0	0	0	0	0	0.51	1	26
30-Dec-16	1440	2767	60	0	0	0	65	0.51	1	23
31-Dec-16	0	0	0	0	0	0	0	0	0	0

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1-Jul-16	1440	2388	60	95	45	40	0	0.51	26	32
2-Jul-16	900	1457	60	85	25	0	0	0.51	16	11
3-Jul-16	0	0	0	0	0	0	0	0	0	0
4-Jul-16	0	0	0	0	0	0	0	0	0	0
5-Jul-16	0	0	0	0	0	0	0	0	0	0
6-Jul-16	0	0	0	0	0	0	0	0	0	0
7-Jul-16	0	0	0	0	0	0	0	0	0	0
8-Jul-16	0	0	0	0	0	0	0	0	0	0
9-Jul-16	0	0	0	0	0	0	0	0	0	0
10-Jul-16	0	0	0	0	0	0	0	0	0	0
11-Jul-16	1440	2526	60	100	120	0	20	0.51	21	0
12-Jul-16	1440	2863	60	0	40	0	5	0.51	6	17
13-Jul-16	1440	2570	60	70	35	0	0	0.51	5	0
14-Jul-16	1440	2772	60	40	45	0	0	0.51	4	15
15-Jul-16	1440	2619	60	90	30	0	10	0.51	17	27
16-Jul-16	900	1486	60	0	0	0	0	0.51	2	34
17-Jul-16	0	0	0	0	0	0	0	0	0	0
18-Jul-16	1440	2068	60	0	0	0	0	0.51	4	0
19-Jul-16	1440	2148	60	0	105	0	0	0.51	10	0
20-Jul-16	1440	2419	60	0	0	0	0	0.51	5	14
21-Jul-16	1440	2321	60	0	40	40	0	0.51	3	1
22-Jul-16	1440	2331	60	0	0	240	0	0.51	12	0
23-Jul-16	900	757	60	225	0	185	0	0.51	26	21
24-Jul-16	0	0	0	0	0	0	0	0	0	0
25-Jul-16	1440	2626	60	0	145	0	0	0.51	22	0
26-Jul-16	1440	2850	60	0	0	0	0	0.51	6	0
27-Jul-16	1440	2974	60	0	35	0	0	0.51	6	32
28-Jul-16	1440	2439	60	0	50	90	0	0.51	12	12
29-Jul-16	1440	2003	60	175	0	0	0	0.51	3	0
30-Jul-16	900	1206	60	15	40	40	0	0.51	4	51
31-Jul-16	0	0	0	0	0	0	0	0	0	0

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1-Aug-16	1440	1142	60	50	90	440	30	0.51	20	0
2-Aug-16	1440	1876	60	0	0	0	80	0.51	21	0
3-Aug-16	1440	1827	60	65	35	0	60	0.51	3	0
4-Aug-16	1440	2082	60	0	0	0	175	0.51	11	0
5-Aug-16	1440	2289	60	40	70	0	0	0.51	9	0
6-Aug-16	900	1471	60	0	50	25	0	0.51	5	0
7-Aug-16	0	0	0	0	0	0	0	0	0	0
8-Aug-16	1440	2484	60	0	45	0	20	0.51	12	0
9-Aug-16	1440	2364	60	0	0	50	45	0.51	10	0
10-Aug-16	1440	1884	60	0	120	0	0	0.51	2	0
11-Aug-16	1440	1724	60	45	185	0	0	0.51	0	0
12-Aug-16	1440	1482	60	65	0	210	0	0.51	2	0
13-Aug-16	900	1300	60	0	0	50	0	0.51	6	0
14-Aug-16	0	0	0	0	0	0	0	0	0	0
15-Aug-16	1440	1864	60	120	40	0	0	0.51	8	2
16-Aug-16	1440	1620	60	60	0	0	30	0.51	0	0
17-Aug-16	0	0	0	0	0	0	0	0	0	0
18-Aug-16	1440	2147	60	45	30	0	0	0.51	1	0
19-Aug-16	1440	1507	60	70	220	0	0	0.51	3	0
20-Aug-16	900	3456	60	0	25	60	20	0.225	0	36
21-Aug-16	0	0	0	0	0	0	0	0	0	0
22-Aug-16	1440	5568	60	35	0	0	0	0.225	0	31
23-Aug-16	1440	4630	60	0	0	0	0	0.225	1	93
24-Aug-16	1440	4028	60	0	40	0	0	0.255	5	10
25-Aug-16	1440	982	60	95	205	0	0	0.51	12	0
26-Aug-16	1440	2213	60	20	45	0	0	0.51	0	0
27-Aug-16	900	1529	60	120	0	40	45	0.51	15	0
28-Aug-16	0	0	0	0	0	0	0	0	0	0
29-Aug-16	1440	1764	60	100	0	80	0	0.51	20	0
30-Aug-16	1440	2276	60	135	0	0	0	0.51	6	0
31-Aug-16	1440	2116	60	0	155	70	0	0.51	4	0

Tabel Atribut Data Overall Equipment Effectivness Lini 3

Tanggal	MACHINES WORKING TIME (menit)	PROCESSED AMOUNT (pcs)	PLANNED DOWNTIME (menit)	BREAKDOWN (menit)	SETUP (menit)	WAITING (menit)	STOPPAGE (menit)	THEORITICAL CYCLE TIME (menit)	STARTUP DEFECT (pcs)	DEFECT (psc)
1-Sep-16	1440	1010	60	30	235	160	35	0.51	13	2
2-Sep-16	1440	1423	60	0	195	30	100	0.51	8	0
3-Sep-16	900	1157	60	0	50	0	0	0.51	2	0
4-Sep-16	0	0	0	0	0	0	0	0	0	0
5-Sep-16	1440	4098	60	0	0	355	0	0.255	1	66
6-Sep-16	1440	4514	60	190	120	0	0	0.255	1	38
7-Sep-16	1440	5786	60	0	25	0	50	0.255	2	42
8-Sep-16	1440	4930	60	0	140	0	0	0.255	7	98
9-Sep-16	1440	4706	60	90	160	0	0	0.255	3	58
10-Sep-16	900	1858	60	0	35	320	0	0.255	1	22
11-Sep-16	0	0	0	0	0	0	0	0	0	0
12-Sep-16	0	0	0	0	0	0	0	0	0	0
13-Sep-16	1440	4382	60	25	100	30	0	0.255	3	165
14-Sep-16	1440	5018	60	0	0	0	80	0.255	3	238
15-Sep-16	1440	3474	60	390	105	0	0	0.255	1	632
16-Sep-16	1440	3194	60	405	80	0	0	0.255	6	182
17-Sep-16	900	2174	60	0	210	65	0	0.255	1	182
18-Sep-16	0	0	0	0	0	0	0	0	0	0
19-Sep-16	1440	3986	60	0	60	200	0	0.255	0	140
20-Sep-16	1440	3746	60	90	200	0	30	0.255	8	709
21-Sep-16	1440	4154	60	140	0	0	0	0.255	1	127
22-Sep-16	1440	4874	60	0	85	0	0	0.255	0	158
23-Sep-16	1440	5514	60	35	40	0	0	0.255	4	0
24-Sep-16	900	3330	60	0	0	70	0	0.255	5	47
25-Sep-16	0	0	0	0	0	0	0	0	0	0
26-Sep-16	1440	5566	60	0	25	60	0	0.255	7	12
27-Sep-16	1440	3810	60	0	0	450	0	0.255	8	20
28-Sep-16	1440	5346	60	70	55	0	0	0.255	4	18
29-Sep-16	1440	5394	60	0	0	0	0	0.255	4	10
30-Sep-16	1440	5442	60	50	35	0	0	0.255	2	0

Tabel Atribut Data Overall Equipment Effectivness Lini 3

Tanggal	MACHINES WORKING TIME (menit)	PROCESSED AMOUNT (pcs)	PLANNED DOWNTIME (menit)	BREAKDOWN (menit)	SETUP (menit)	WAITING (menit)	STOPPAGE (menit)	THEORITICAL CYCLE TIME (menit)	STARTUP DEFECT (pcs)	DEFECT (psc)
1-Oct-16	900	2194	60	0	140	0	0	0.255	2	0
2-Oct-16	0	0	0	0	0	0	0	0	0	0
3-Oct-16	1440	3686	60	400	0	75	10	0.255	0	0
4-Oct-16	1440	5314	60	45	0	0	55	0.255	1	0
5-Oct-16	1440	4818	60	95	35	0	45	0.255	10	0
6-Oct-16	1440	4290	60	210	0	45	60	0.255	0	0
7-Oct-16	1440	4354	60	50	0	45	15	0.255	0	0
8-Oct-16	900	1010	60	75	80	100	20	0.51	25	0
9-Oct-16	0	0	0	0	0	0	0	0	0	0
10-Oct-16	1440	1726	60	200	90	0	55	0.51	30	0
11-Oct-16	1440	2694	60	30	115	0	0	0.51	10	0
12-Oct-16	1440	2432	60	0	100	0	60	0.51	31	0
13-Oct-16	1440	2206	60	130	120	0	30	0.51	24	0
14-Oct-16	1440	2468	60	0	0	80	30	0.51	19	0
15-Oct-16	900	2626	60	0	0	25	0	0.255	1	0
16-Oct-16	0	0	0	0	0	0	0	0	0	0
17-Oct-16	1440	5610	60	80	0	0	30	0.255	3	0
18-Oct-16	1440	5434	60	70	0	0	0	0.255	5	0
19-Oct-16	1440	5598	60	0	50	0	0	0.255	9	0
20-Oct-16	1440	5462	60	70	0	0	15	0.255	4	0
21-Oct-16	1440	5721	60	0	50	0	0	0.255	12	0
22-Oct-16	900	2506	60	0	210	0	0	0.255	4	0
23-Oct-16	0	0	0	0	0	0	0	0	0	0
24-Oct-16	1440	2008	60	0	90	200	25	0.51	14	417
25-Oct-16	1440	2881	60	0	25	0	80	0.51	8	355
26-Oct-16	1440	2554	60	25	100	0	40	0.51	9	85
27-Oct-16	1440	2652	60	0	220	0	0	0.51	24	466
28-Oct-16	1440	1659	60	0	386	45	0	0.51	17	36
29-Oct-16	900	1010	60	0	0	140	0	0.51	2	0
30-Oct-16	0	0	0	0	0	0	0	0	0	0
31-Oct-16	1440	2174	60	0	0	0	55	0.51	0	0

Tabel Atribut Data Overall Equipment Effectivness Lini 3

Tanggal	MACHINES WORKING TIME (menit)	PROCESSED AMOUNT (pcs)	PLANNED DOWNTIME (menit)	BREAKDOWN (menit)	SETUP (menit)	WAITING (menit)	STOPPAGE (menit)	THEORITICAL CYCLE TIME (menit)	STARTUP DEFECT (pcs)	DEFECT (psc)
1-Nov-16	1440	4234	60	30	45	260	0	0.255	6	6
2-Nov-16	1440	4282	60	300	45	0	0	0.255	5	15
3-Nov-16	1440	4578	60	205	45	60	0	0.255	4	92
4-Nov-16	1440	4890	60	70	90	0	0	0.255	16	536
5-Nov-16	900	2866	60	85	0	0	8	0.255	8	79
6-Nov-16	0	0	0	0	0	0	0	0	0	0
7-Nov-16	1440	1879	60	0	0	330	70	0.51	19	0
8-Nov-16	1440	2228	60	20	30	0	0	0.51	11	0
9-Nov-16	1440	2852	60	0	90	0	0	0.51	16	0
10-Nov-16	1440	2603	60	60	135	0	0	0.51	26	0
11-Nov-16	1440	2606	60	80	60	30	30	0.51	20	0
12-Nov-16	1440	1866	60	75	40	40	0	0.51	16	0
13-Nov-16	0	0	0	0	0	0	0	0	0	0
14-Nov-16	1440	1886	60	0	80	180	0	0.51	9	0
15-Nov-16	1440	1846	60	185	0	0	0	0.51	3	0
16-Nov-16	1440	1494	60	370	0	0	100	0.51	11	0
17-Nov-16	1440	2099	60	50	0	400	80	0.51	7	0
18-Nov-16	1440	2228	60	95	50	0	0	0.51	15	0
19-Nov-16	900	1526	60	0	30	0	0	0.51	21	0
20-Nov-16	0	0	0	0	0	0	0	0	0	0
21-Nov-16	1440	1828	60	35	40	200	80	0.51	10	0
22-Nov-16	1440	2437	60	45	0	0	20	0.51	6	0
23-Nov-16	1440	2321	60	0	80	0	35	0.51	87	0
24-Nov-16	1440	2321	60	0	90	0	0	0.51	14	0
25-Nov-16	1440	2370	60	100	0	0	0	0.51	62	0
26-Nov-16	900	1370	60	0	30	65	0	0.51	0	0
27-Nov-16	0	0	0	0	0	0	0	0	0	0
28-Nov-16	1440	4778	60	170	95	0	0	0.255	13	0
29-Nov-16	1440	5970	60	0	0	0	0	0.255	2	0
30-Nov-16	1440	5866	60	30	60	0	0	0.255	6	0

Tabel Atribut Data Overall Equipment Effectivness Lini 3

Tanggal	MACHINES WORKING TIME (menit)	PROCESSED AMOUNT (pcs)	PLANNED DOWNTIME (menit)	BREAKDOWN (menit)	SETUP (menit)	WAITING (menit)	STOPPAGE (menit)	THEORITICAL CYCLE TIME (menit)	STARTUP DEFECT (pcs)	DEFECT (psc)
1-Dec-16	1440	5372	60	0	55	0	0	0.255	1	82
2-Dec-16	1440	5330	60	140	0	0	30	0.255	9	127
3-Dec-16	900	2918	60	15	0	80	0	0.255	2	118
4-Dec-16	0	0	0	0	0	0	0	0	0	0
5-Dec-16	1440	1432	60	215	130	45	0	0.51	14	14
6-Dec-16	1440	1530	60	0	35	395	0	0.51	12	0
7-Dec-16	1440	2277	60	0	85	0	0	0.51	1	0
8-Dec-16	1440	5277	60	40	0	0	0	0.255	3	469
9-Dec-16	1440	5026	60	0	175	30	40	0.255	7	247
10-Dec-16	900	1117	60	35	0	0	40	0.51	11	0
11-Dec-16	0	0	0	0	0	0	0	0	0	0
12-Dec-16	0	0	0	0	0	0	0	0	0	0
13-Dec-16	1440	3890	60	150	40	100	0	0.255	2	6
14-Dec-16	1440	5386	60	60	0	0	55	0.255	0	2
15-Dec-16	1440	4482	60	320	40	0	20	0.255	1	1
16-Dec-16	1440	4026	60	170	145	0	0	0.255	5	21
17-Dec-16	900	3114	60	45	0	45	0	0.255	1	0
18-Dec-16	0	0	0	0	0	0	0	0	0	0
19-Dec-16	1440	5090	60	100	60	0	0	0.255	4	8
20-Dec-16	1440	1510	60	40	0	440	0	0.51	35	0
21-Dec-16	1440	2983	60	15	0	0	0	0.51	6	0
22-Dec-16	1440	2688	60	20	35	0	0	0.51	6	0
23-Dec-16	1440	2846	60	45	45	0	0	0.51	15	0
24-Dec-16	0	0	0	0	0	0	0	0	0	0
25-Dec-16	0	0	0	0	0	0	0	0	0	0
26-Dec-16	0	0	0	0	0	0	0	0	0	0
27-Dec-16	1440	2917	60	15	50	0	0	0.51	19	0
28-Dec-16	1440	2599	60	70	85	60	30	0.51	32	0
29-Dec-16	1440	2321	60	0	0	390	0	0.51	7	0
30-Dec-16	1440	3098	60	75	0	0	30	0.255	3	166
31-Dec-16	0	0	0	0	0	0	0	0	0	0

